



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PB67-43001-113
Job Sheet 173262



Part No: PB67-43001-113

Job Qty: 5 ea

Part Name: Square Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 08-07-17 new issue DD verified by:EC IPP REV:B 16.11.22 DWG REV.D DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	4/6/18	4/6/18	0.00	0.00	Start Up Machining-4		J.C. L. 18-03-28
100	Bandsaw	5 pcs	4/6/18	4/6/18	0.00	0.56	Bandsaw1		J.C. L. 18-03-28
110	Mill Conv	5 pcs	4/7/18	4/7/18	0.00	6.48	Mill Conv 1		J.C. L.
120	QC	5 pcs	4/7/18	4/7/18	0.00	0.00	QC2 Machining-4		J.C. L.
130	CNC Vertical Machining	5 pcs	4/9/18	4/9/18	0.00	1.90	HAAS1-5		J.C. L.
140	QC	5 pcs	4/9/18	4/9/18	0.00	0.00	QC2 Machining-4		J.C. L. 18-03-29
150	QC	5 pcs	4/9/18	4/9/18	0.00	0.00	QC8 Machining-4		18/04/04
160	Packaging	5 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2		D.M.L 18-4-5
170	QC21-SA	5 Ea	4/9/18	4/9/18	0.00	0.00	QC21		

Part Op 100 - Cut blank as per dwg PB67-43001

Descriptions: 110 - 1- Mill as per Dwg B67-43001 DO NOT MILL 1.75" RAD 2- Debur

120 - QC2- Inspect parts off machine FAI/FAIB

130 - 1- Mill as per Folio FA767 Rev: AA & Dwg B67-43001 Rev: D 2-Debur per dwg B67-43001

140 - QC2- Inspect parts off machine FAI/FAIB

150 - QC8- Inspect parts - second check

160 - Identify as per dwg & Stock Location:

170 - QC21- Final Inspection - Work Order Release

DAS
21
9-20

APR 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6TS1.000W.125	6061T6 Sq Tube 1.00 X 1.00 X .125W	9.2500 ft (1.85 ea)	90-Start up Operation	SOSI 218 9.339'

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6TS1.000W.125	9	115	0

Part Specifications

Specifications could not be found.

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S055786



Part: PB67-43001-113

Job No: 173262

Serial No/Batch: S055786

Revision:

Inspector:

Plex 2/27/18 1:00 PM Dart.Gagnon.Michelle

DART AEROSPACE LTD		Work Order: 173262
Description: Square Tube		Part Number: B67-43001-113
Inspection Dwg: B67-43001-113	Rev: D	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.09	+/-0.030	0.090	✓		Caliper	JCL-08
1.79	+/-0.030	1.790	✓			
22.20	+/-0.030	22.200	✓			A1000
1.30	+/-0.030	1.300	✓			JCL-08
2.84	+/-0.030	2.840	✓			
Ø0.194	+0.005/-0.001	0.195	✓			
1.88	+/-0.030	1.880	✓			
1.750	+/-0.010	1.748	✓			
Ø0.250	+0.005/-0.001	0.251	✓			
1.750	+/-0.010	1.748	✓			
1.93	+/-0.030	1.930	✓			
0.500	+/-0.010	0.500	✓			
0.725	+/-0.010	0.725	✓			
0.500	+/-0.010	0.500	✓			
2.08	+/-0.030	2.080	✓			
1.100	+/-0.010	1.098	✓			
0.280	+/-0.010	0.279	✓			
Ø0.250	+0.005/-0.001	0.250	✓			
3.07	+/-0.030	3.071	✓			
0.250	+/-0.010	0.250	✓			

Measured by: J.C.-L.	Checked by:	QC Inspector:
Date: 18-03-29	Date:	Date:

Engineering Approval: (If necessary)	Date:
--	--------------

Rev	Date	Change	Revised by	Approved
A	08.10.17	New Issue	KJ/DD	
B	15.06.23	Dwg Rev updated	KJ	
C	15.07.20	Dimensions updated per Dwg Rev C	KJ	
D	17.01.31	Dimensions updated per Dwg Rev D	KJ	